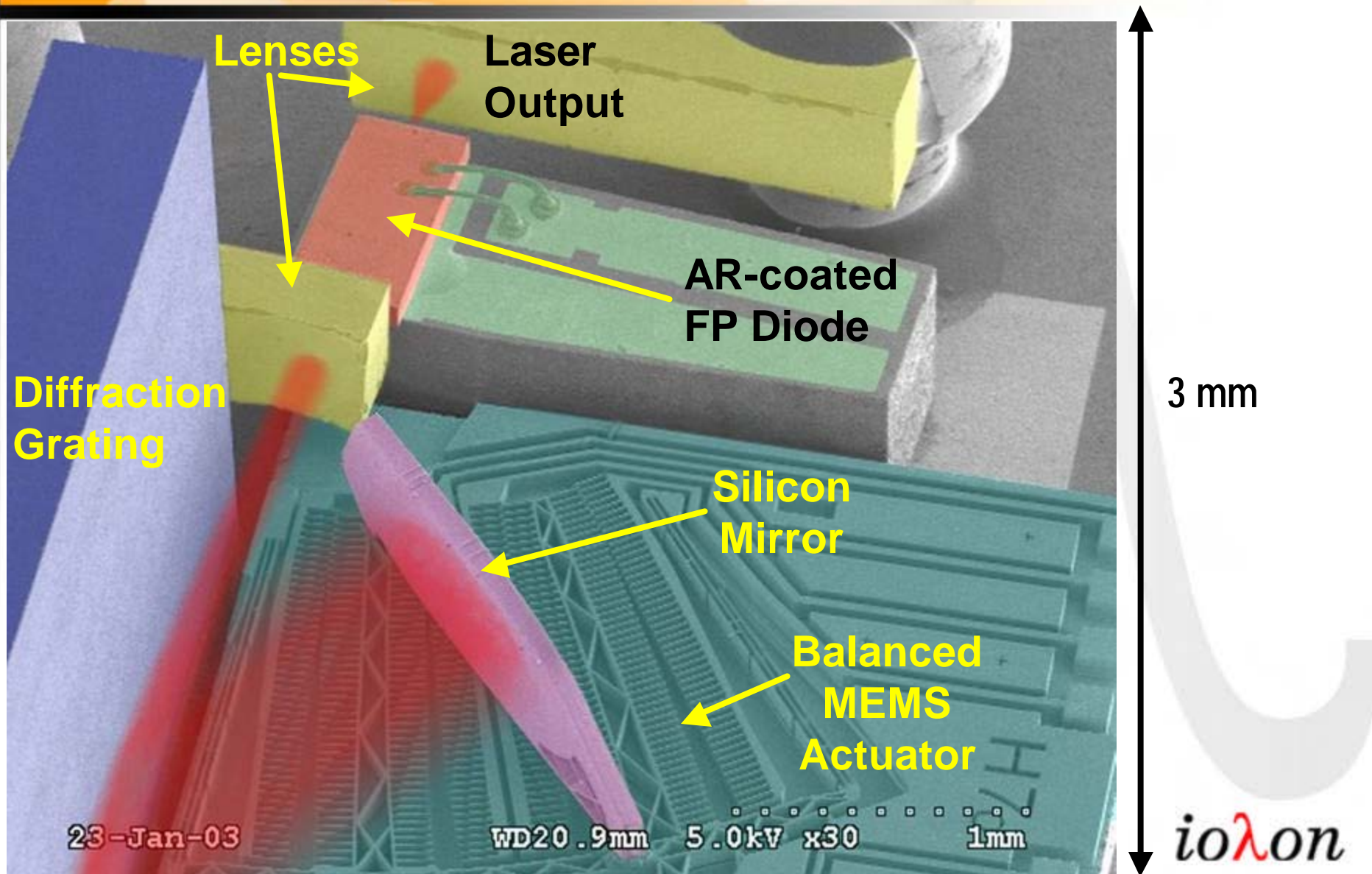


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**External Cavity Diode Laser  
Tuned with Silicon MEMS**

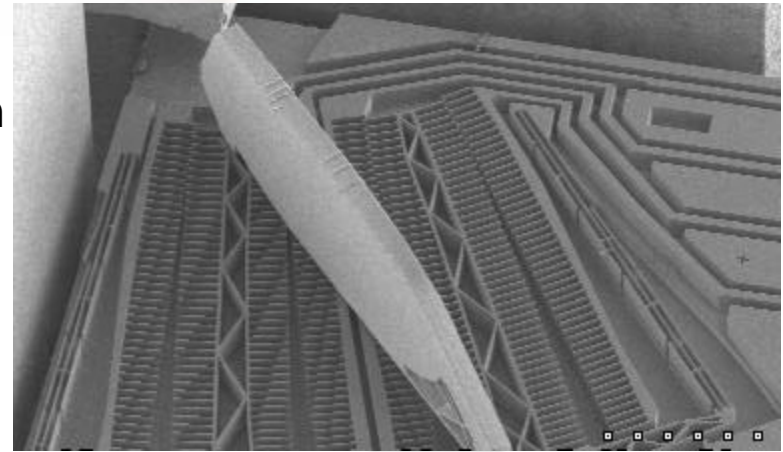
# MEMS-Tunable External Cavity Diode Laser



# iolon Microactuators

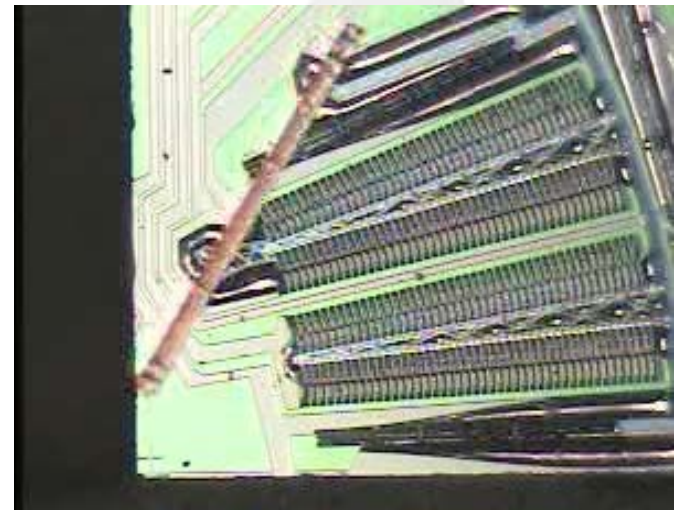
## MEMS Technology

- Electrostatic comb drive actuator fabricated in single-crystal silicon by Deep Reactive Ion Etching (DRIE).
- High aspect ratio of combs provides high out-of-plane stiffness and high actuator force.
- Lithographically fabricated Si mirror attached to flexural rotary suspensions is rotated by applying up to 140 V to the comb drive.



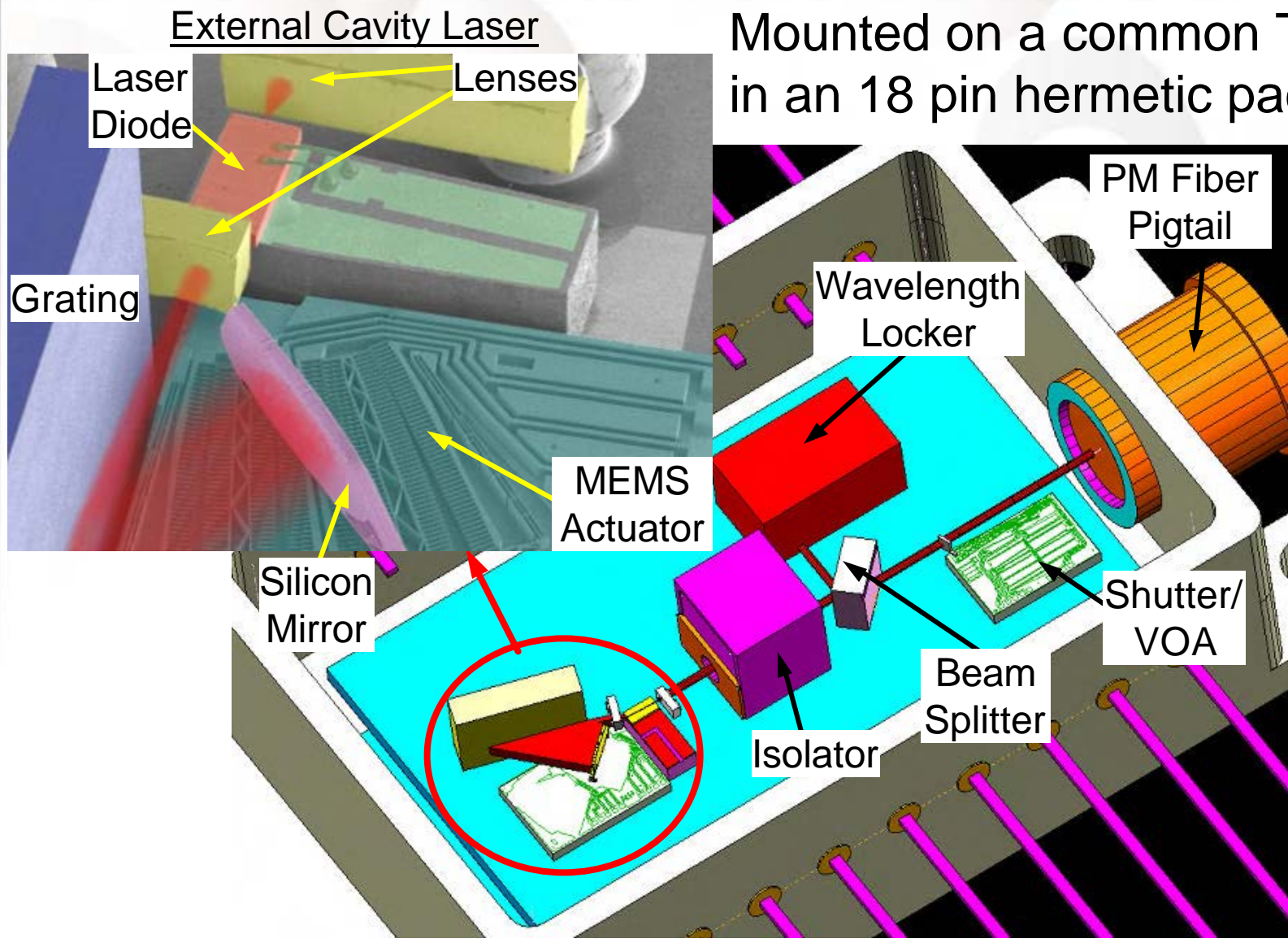
## Reliable and Robust Devices

- Single-crystal Si flexure, no touching or rubbing parts = no material fatigue
- > 80 billion device cycles with zero failures
- Fast, durable, low-cost

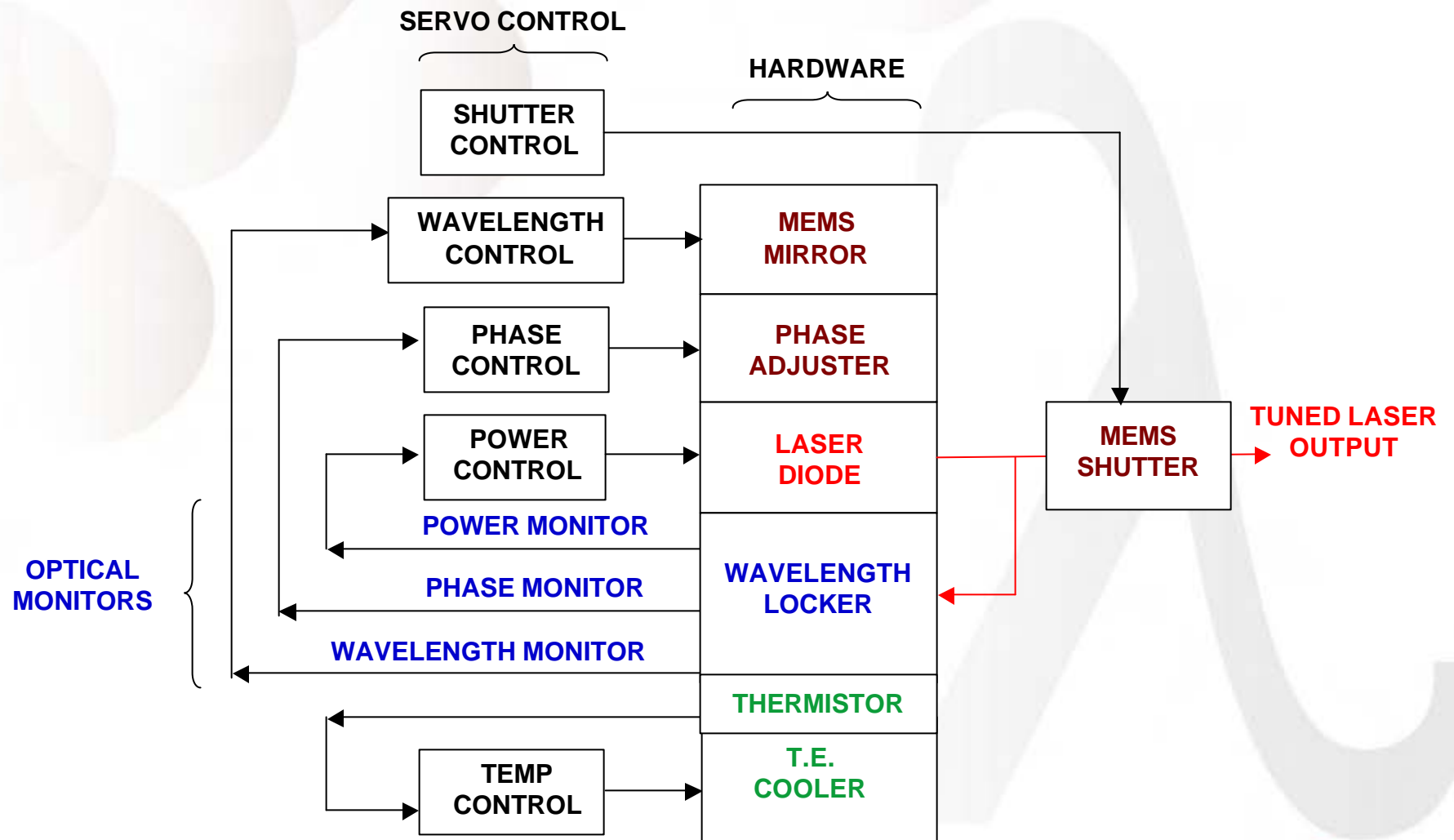


# Integrated Laser, Wavelength Locker, & Shutter

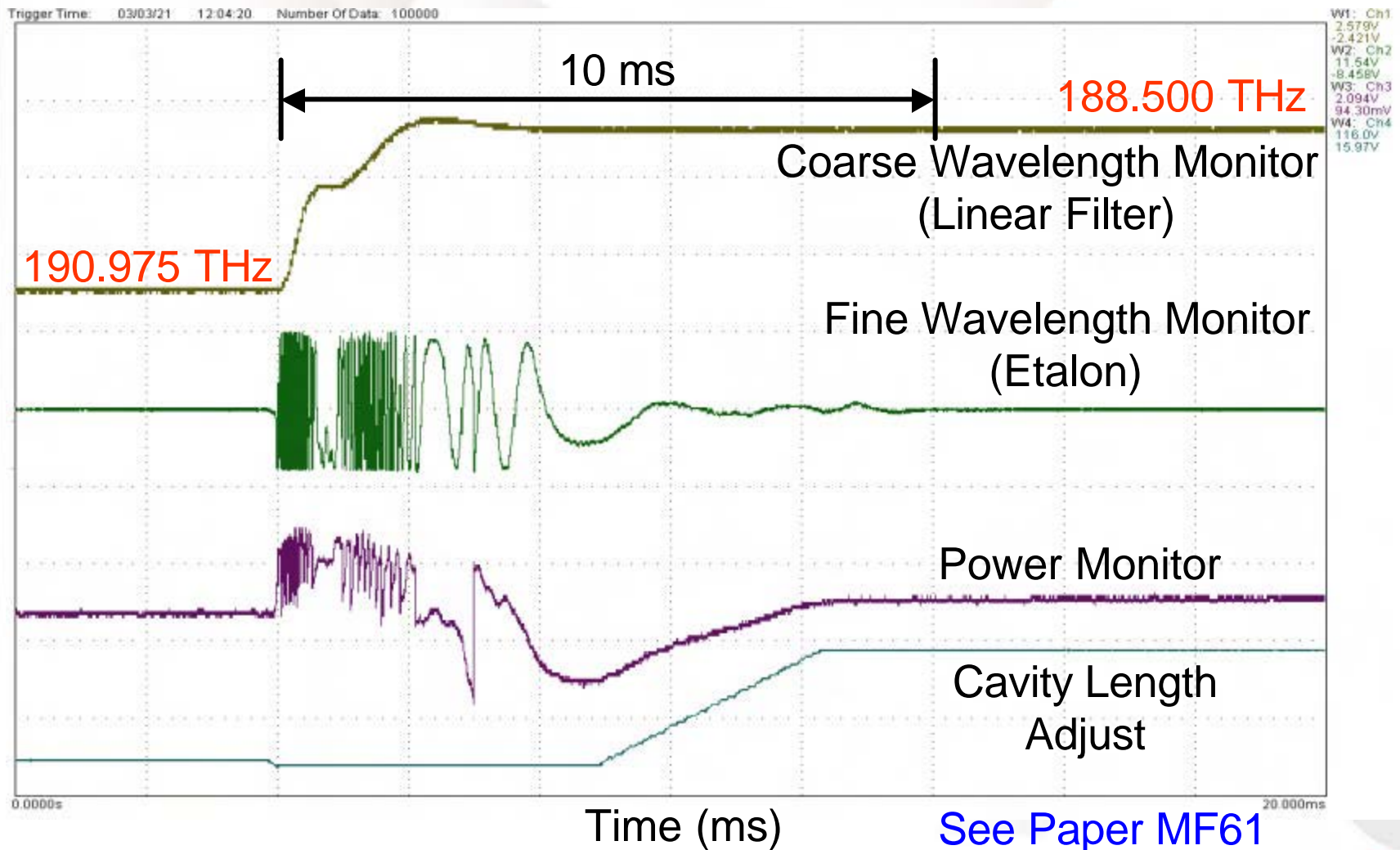
Mounted on a common TE cooler in an 18 pin hermetic package



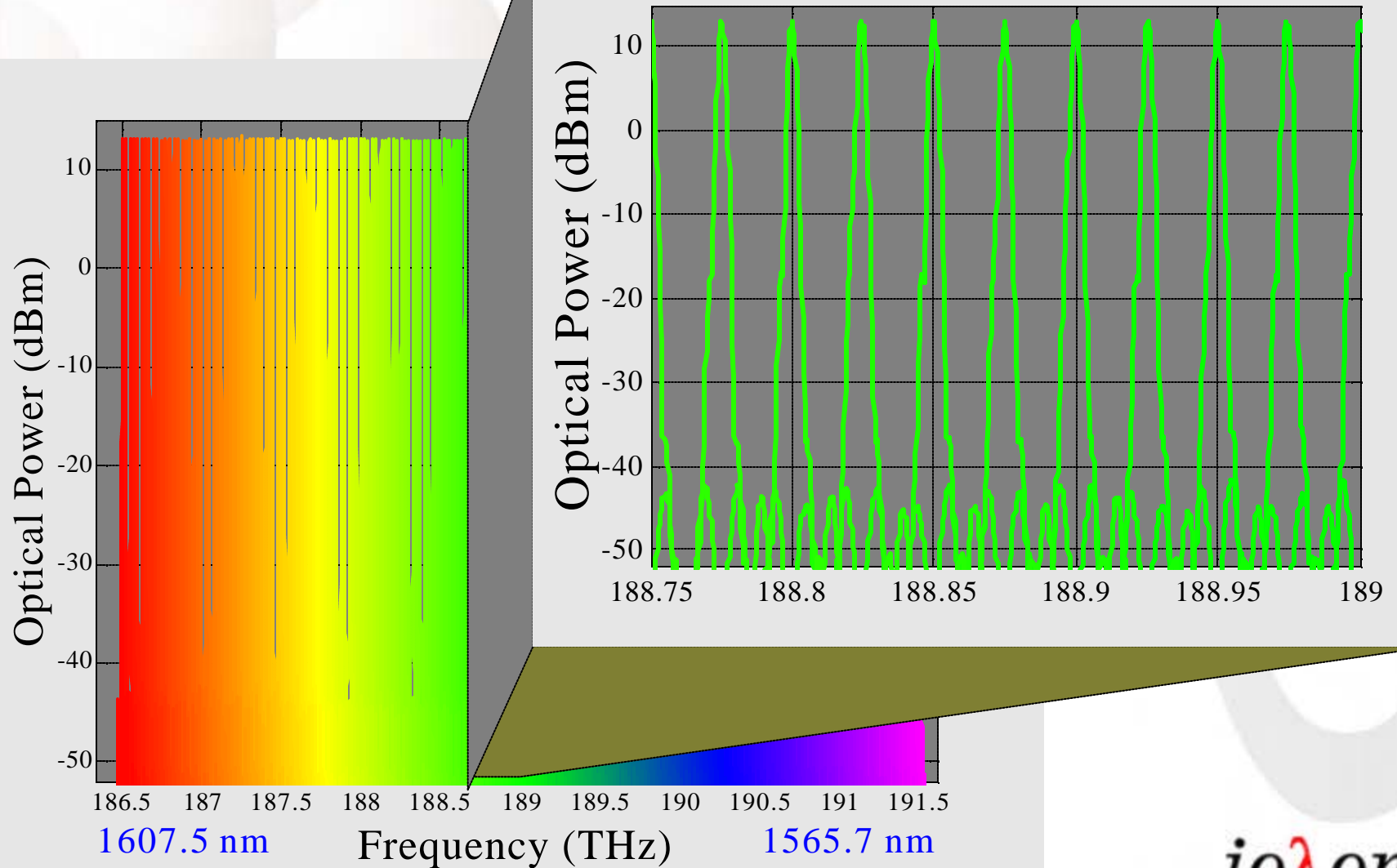
# Tunable Laser Servo Block Diagram



# 10 ms Wavelength Tuning and Locking Across 100 Channels at 25 GHz



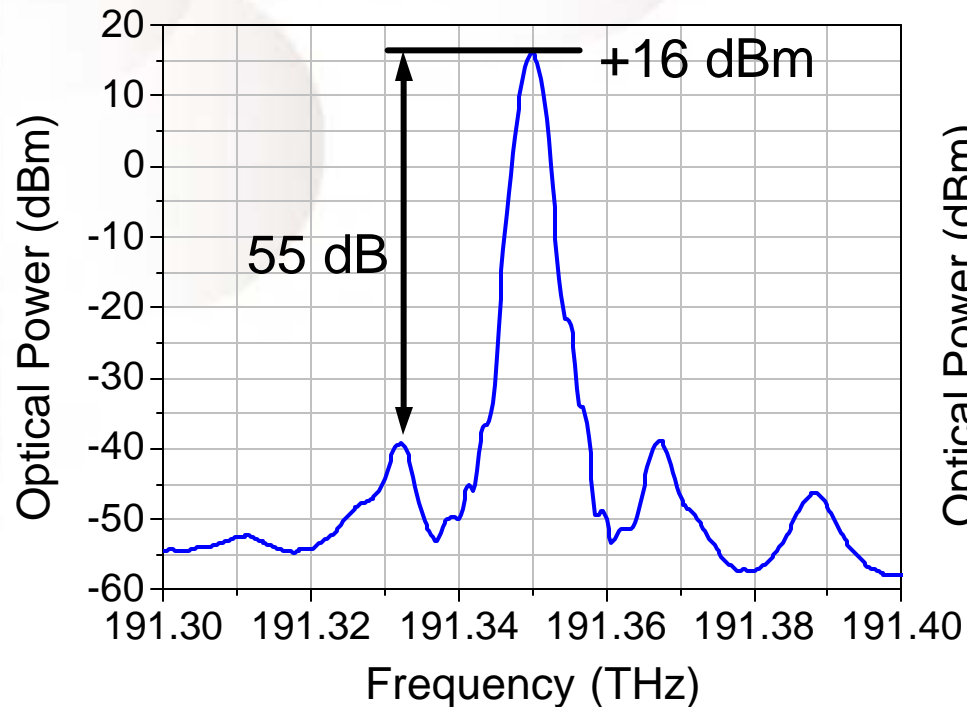
# 200 Channels at 25 GHz, L-band >20 mW Output Power



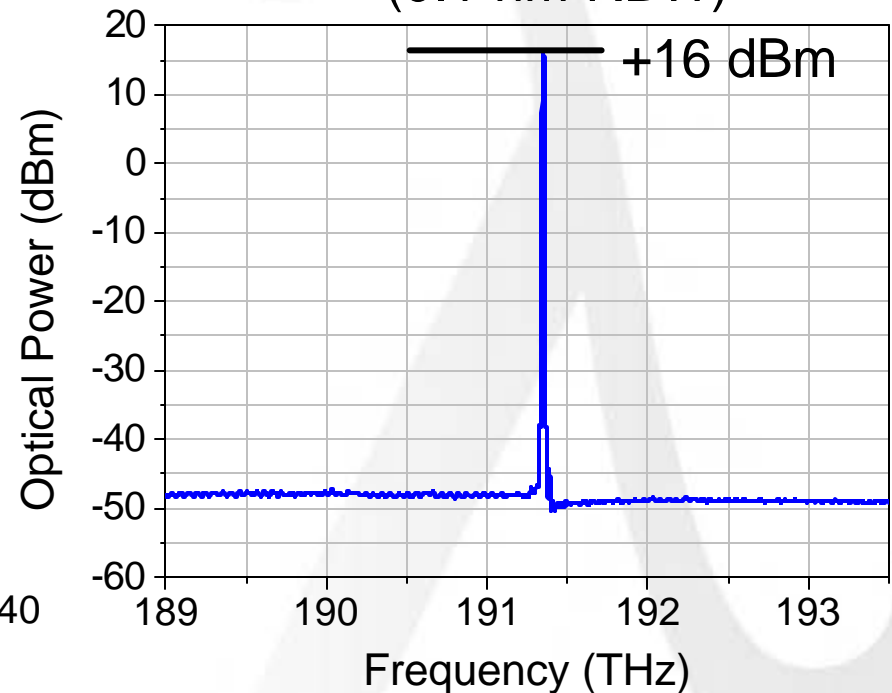
# Optical Performance: Power, SMSR, SSE

40 mW (+16 dBm) Fiber Output Power

SMSR = 55 dB



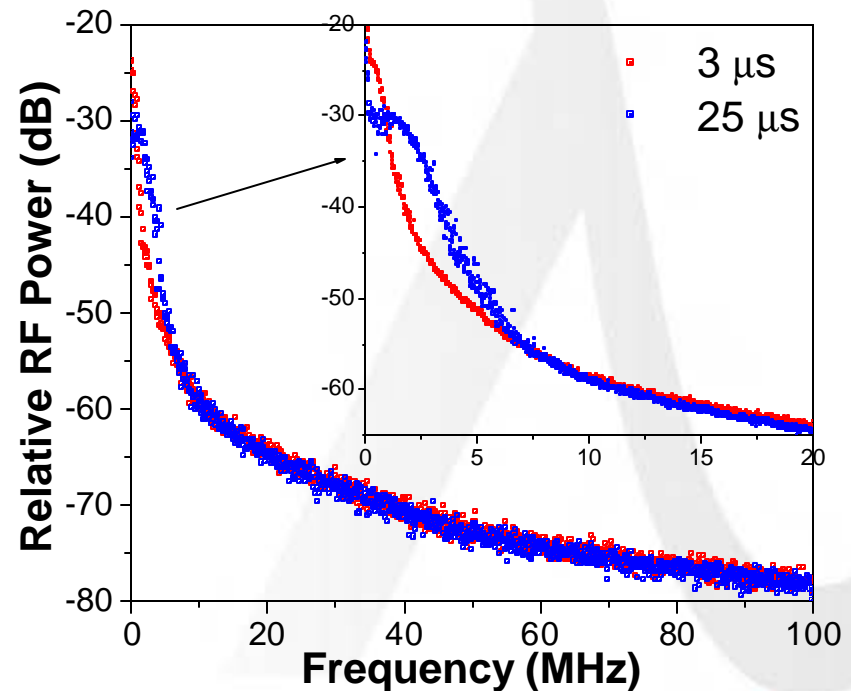
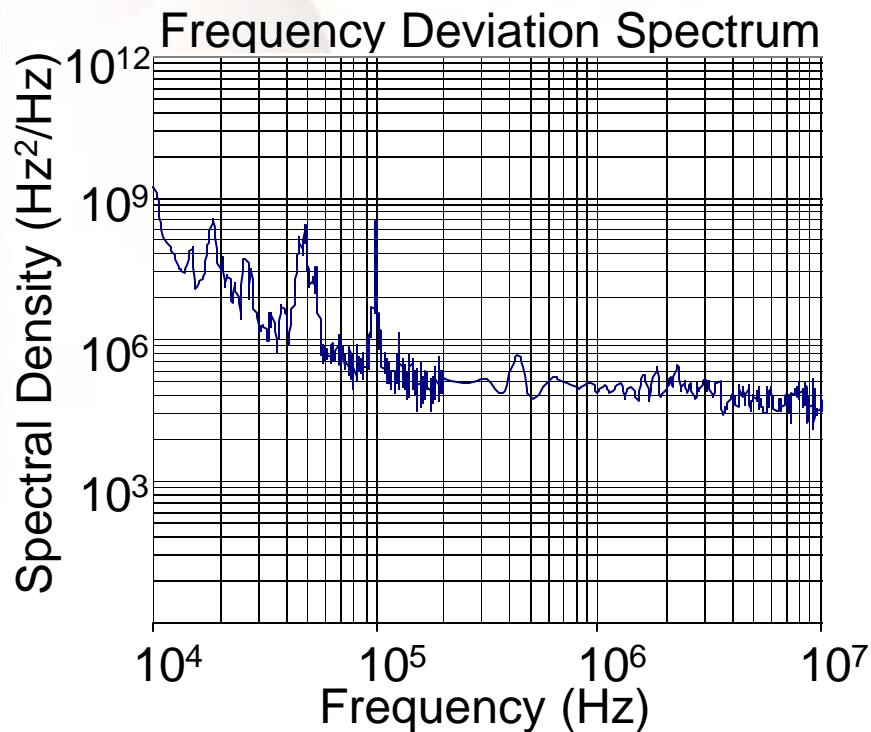
SSE = -54 dBc/nm  
(0.1 nm RBW)



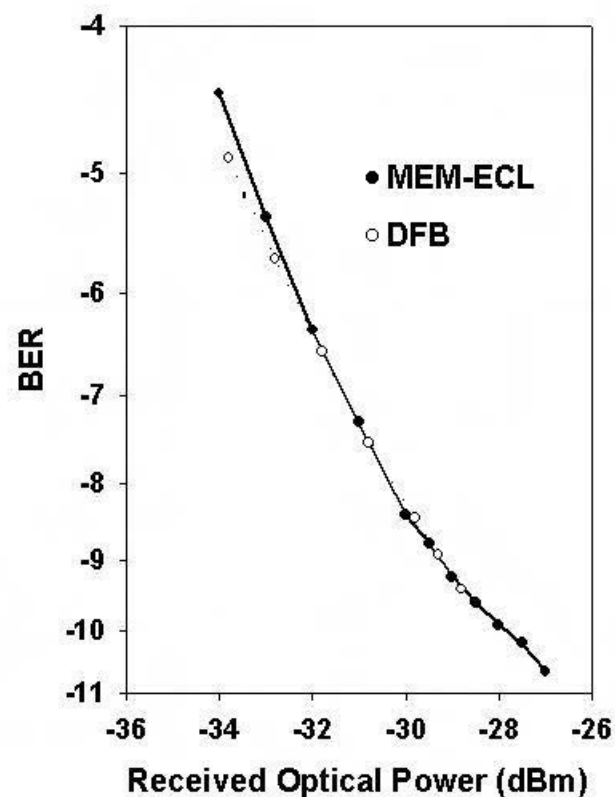


# Optical Performance: Linewidth

- Instantaneous Linewidth ~ 125 kHz from phase noise spectrum
- Time-Averaged Linewidth ~ 2 MHz due to low-frequency actuator motion
- SBS Suppression Linewidth ~ 200MHz using 200 kHz current dither



# System Performance, MEM-ECL vs. DFB

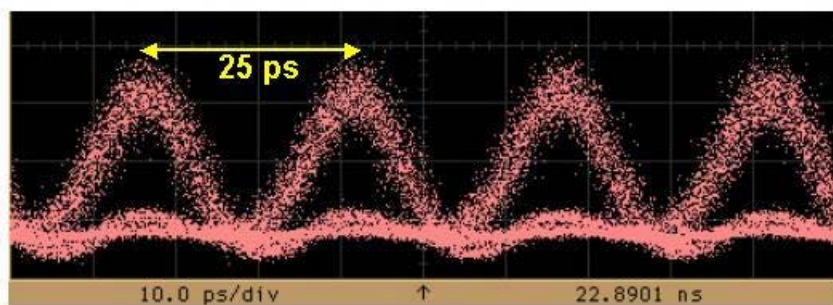


Nearly identical BER and transmitted eye diagrams in a 500 km amplified link at 40 Gb/s

Similar DFB-like eye diagrams and BER seen at:

2.5 Gb/s  
10 Gb/s  
40 Gb/s

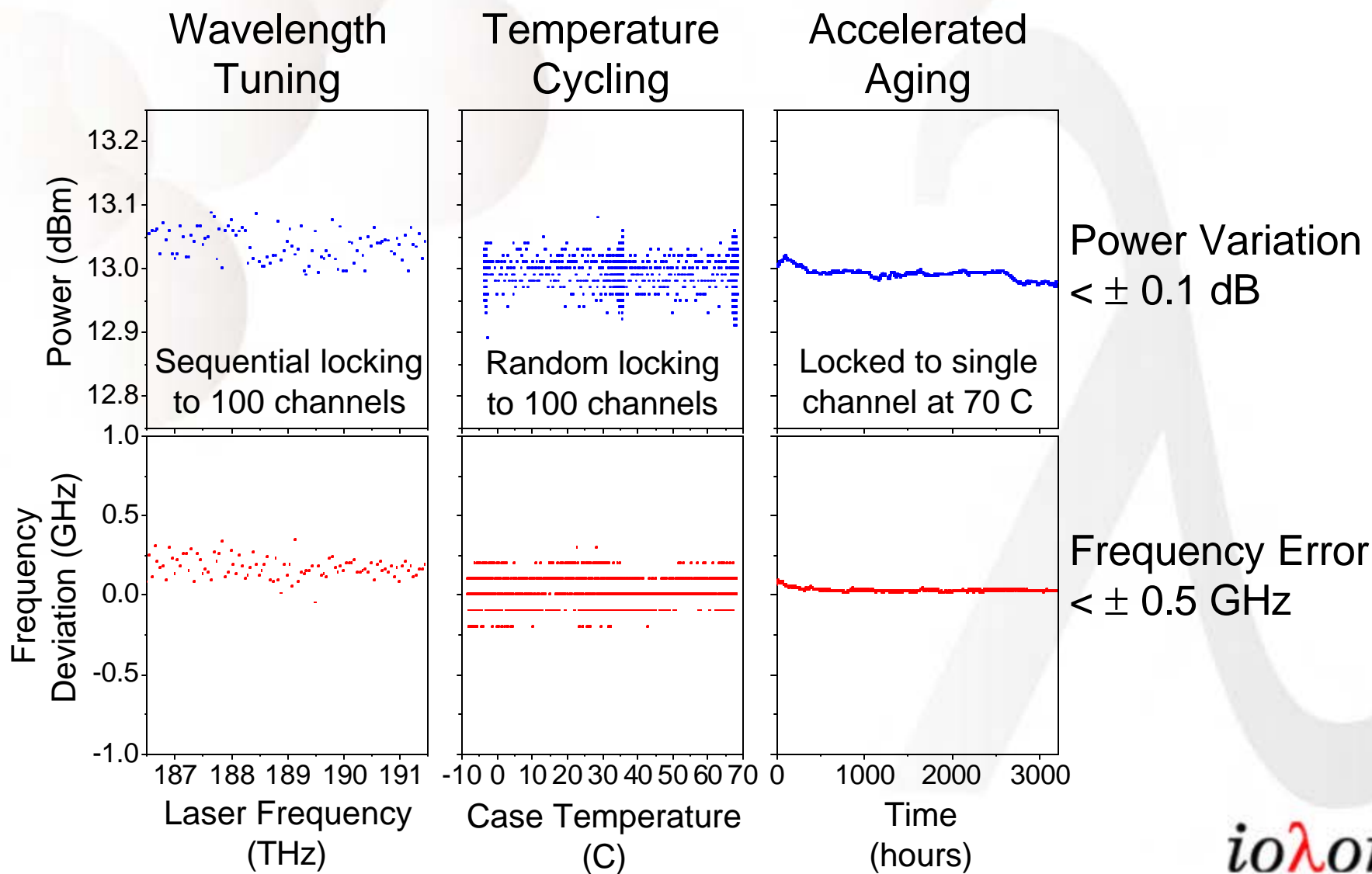
Link lengths up to 3000 km



Data courtesy of  
Lucent Technologies

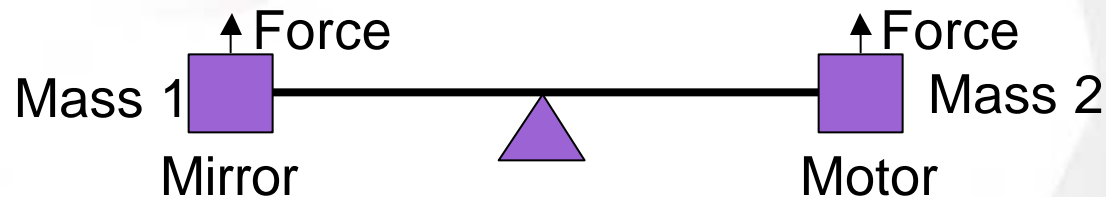
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# Environmental Stability and Reliability



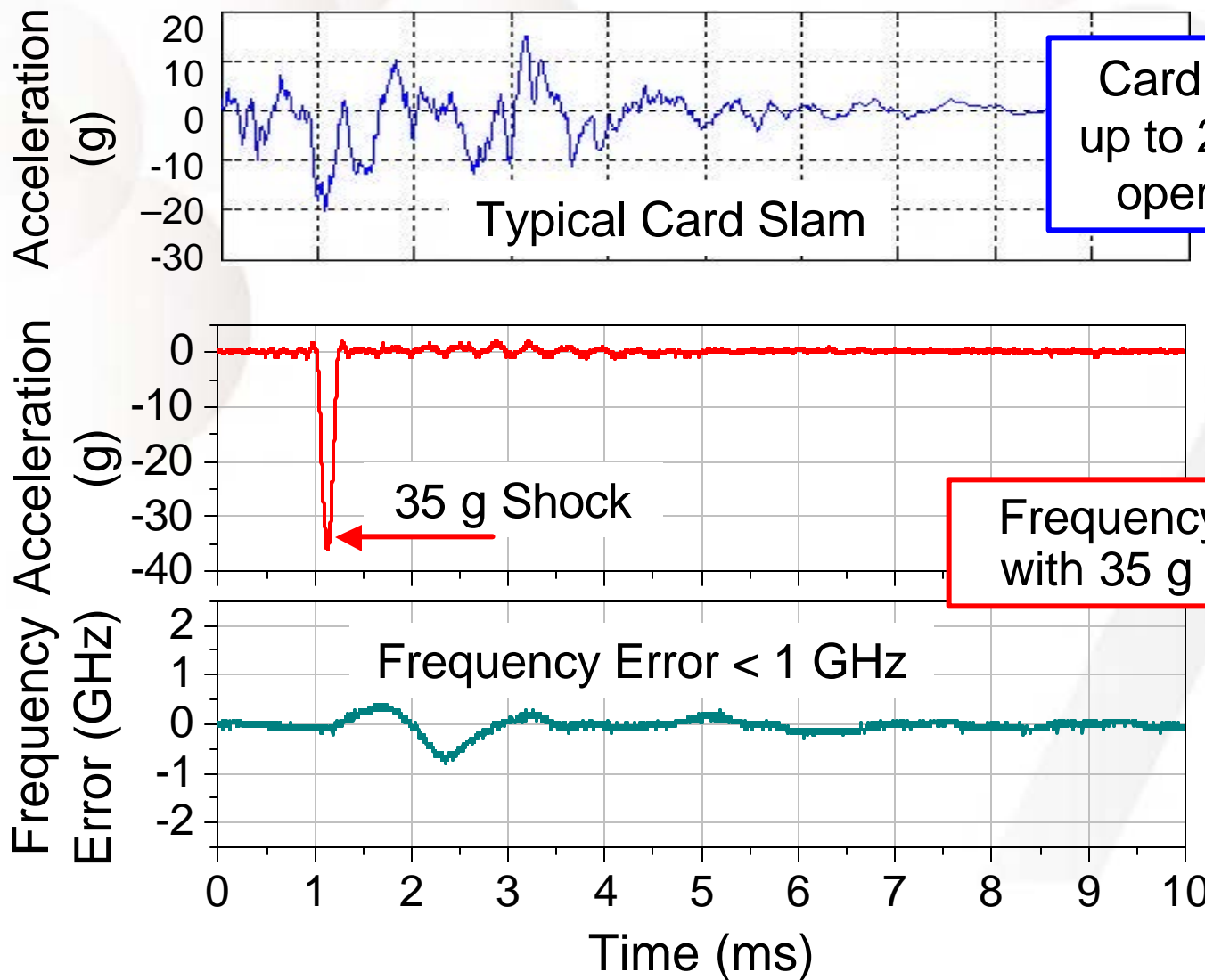
# Balanced MEMS Actuator

- Mechanically balanced actuator is resistant to shock and vibration.
  - ▶ Pivoting lever is balance mechanism; similar to a see-saw.

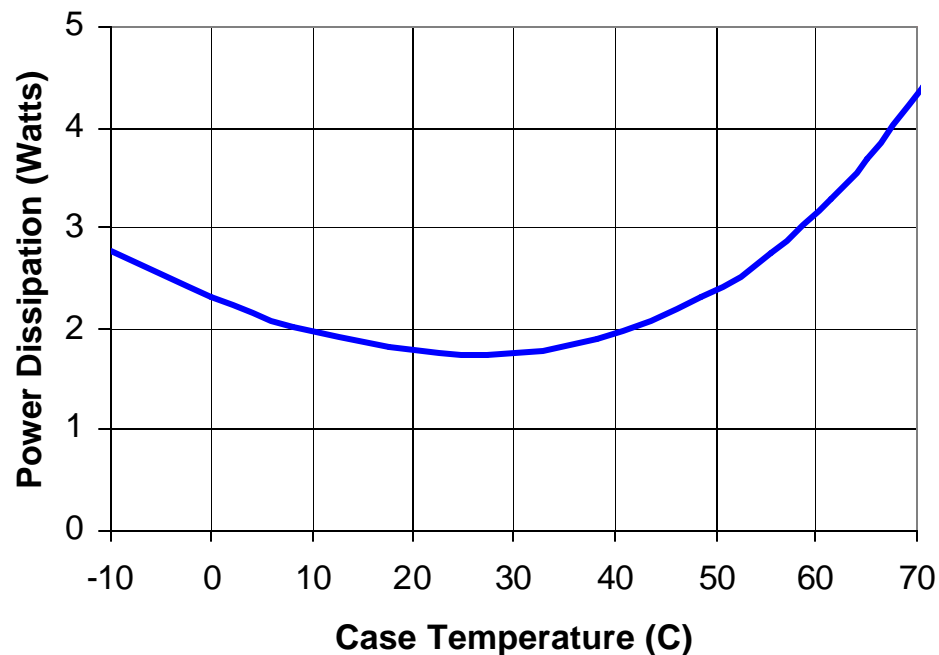


- Servo system actively controls laser to ITU wavelength to further reduce shock and vibration sensitivity.
- Lasers exhibit  $< 2.5$  GHz wavelength error with a 35 g half-sine shock.
  - ▶ Card slams and fan tray insertions produce up to 20 g shock to an operating line card.
  - ▶ GR468 does not specify operating shock.

# Shock and Vibration Immunity



# Laser Module Power Dissipation



Measured Power Dissipation for 20 mW output at  $V_{cc} = 3.3V$  is:

**1.75 W at 25 °C**

**4.4 W at 70 °C**

Power dissipation is nearly constant over 5 THz tuning range (no channel-to-channel variation)

# iolon Tunable Laser Summary

- C-band or L-band
- Tuning Range up to 44 nm
- 25 GHz or 50 GHz Channels
- Integrated Wavelength Locker
- Tuning Time < 15 ms
- Power Dissipation < 4.4 W at 70 C
- Output Power up to 40 mW
- Power Variation <  $\pm 0.25$  dB
- Frequency Error <  $\pm 1$  GHz
- SMSR > 50 dB
- Linewidth < 200 kHz
- Dither for SBS Suppression
- RIN < -145 dB/Hz to 22 GHz
- Dark Tuning



- Butterfly and control electronics with 40-pin serial connector in 70×50×13mm module.
- Compliant with OIF (Optical Internetworking Forum) and Tunable Laser MSA (Multi-Source Agreement) between iolon, Bookham, GTRAN, Intel, QDI, Santur, and Vitesse.
- Telcordia Qualified

## 2.5 Gb/s Directly Modulated Tunable Laser Transmitter

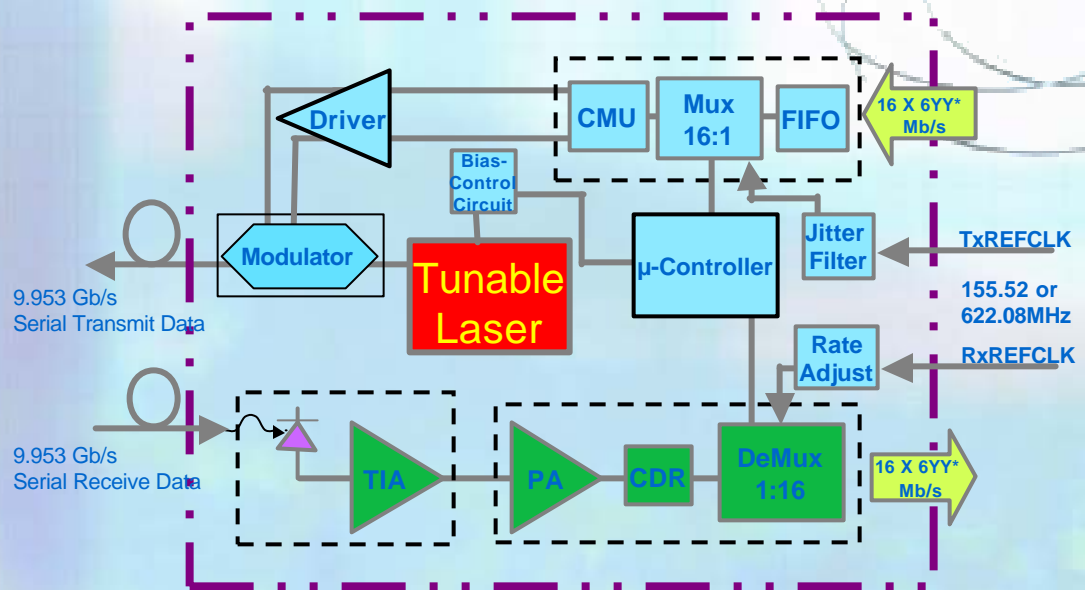
- ❑ Direct modulation at 2.5 Gb/s using a low-capacitance laser diode in the ECL provides a cost-effective widely tunable transmitter for metro applications.
- ❑ < 2 dB transmission penalty over 250 km at 2.5 Gb/s
- ❑ Dynamic chirp is 5X lower than standard DFB due to the free-space cavity length of the ECL.
  - ❑ Laser chip length is only 20% of total cavity length.



# 10G Long Reach LiNbO<sub>3</sub> Transponder

300 pin MSA Compliant

Tunable laser supplied by iolon



Full band wavelength (40 nm) tunability

C and L Bands

# Tunable Lasers for Optical Networks

- ❑ Tunable lasers are network-ready
  - ❑ Match performance of fixed-wavelength DFBs
  - ❑ Meet reliability criteria for 99.999% network deployment
  - ❑ Supplied by multiple vendors under multi-source agreements
- ❑ Replacement of fixed-wavelength lasers with tunables is economically justified today
  - ❑ Costs of tunable transmitters are increasingly competitive with costs of fixed-wavelength transmitters
  - ❑ ... In legacy fixed-wavelength networks, for the cost savings of inventory reduction and sparing.
  - ❑ ... In new wavelength-agile optical networks that provide for bandwidth re-provisioning, streamlining of traffic patterns, and new services, creating lower operating costs and higher revenues.

# *Thank You*

For more information ...

Demos:           iolon # 4312                   Optium # 6114  
                  OIF # 7620                   Fiberbyte # 7356  
                  Luna # 4212

Papers:           MF61 – Tunable Laser Frequency  
  and Mode Control  
                  TuN2 - Tunable Filter